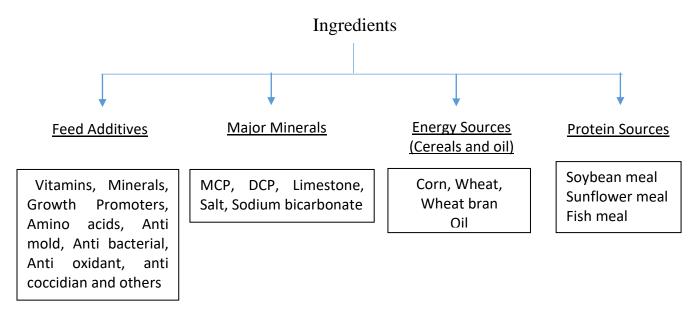
Preparation of Diets Using the Substitution and Replacement Method



- For prepare a ton of feed for broiler chick containing 19% protein 3200 kcal/kg energy, 1% calcium, 0.4% phosphorus, 0.2% sodium, 1.09% Lysine should be have the following information:
 - 1. You must know the protein and energy content for ingredients
 - 2. You must know the Specification of used premix and feed additives

Ingredient Nutritional Value

Ingredient	Protein %	Energy Kcal/kg	Ca %	P %	Na %	CL	Lysine	Price
Soybean meal	46 %	2300	0.27	0.22	0.02	0.05	2.96	
Corn	9 %	3350	0.02	0.08	0.02	0.04	0.23	
Wheat	13 %	3300	0.05	0.13	0.04	0.05	0.37	
Wheat bran	15 %	1600	0.14	0.2	0.05	0.06	0.61	
Flour	12%	3150	0.02	0.09	0.02	0.08	0.3	
Limestone	0	0	34	0	0	0	0	
MCP	0	0	16	23	0	0	0	
Salt	0	0	0	0	39	60	0	
Premix 5%	40 %	2150	5.6	4.65	2.3	4	3.85	
Premix 2.5%	15.98 %	4724	9.2	9.7	6.4	8.18	4.41	
oil	0	9000	0	0	0	0	0	
Lysine	79	4760	0	0	0	0	79	
Sunflower meal	32	1550	0.21	0.14	0.08	0.02	1	
Sodium bicarbonate	0	0	0	0	27	0	0	

1. Calculate The protein , energy , percentage of calcium, phosphorus and sodium add from 50 kg premix, as follow:

Ingredient	Equations	Premix percentage	Needed percentage from other content	
Energy	2150*50/1000= 107.5	107.5 Kcal/kg	3100-107.5 = 2992.5	
Protein	40*50/1000= 2	2 %	19 - 2 = 17%	
Ca	5.6*50/1000= 0.28	0.28 %	1 - 0.28 = 0.72 %	
P	4.65*50/1000= 0.23	0.23 %	0.4 - 0.23 = 0.17%	
Na	2.3*50/1000= 0.115	0.115 %	0.2 - 0.115 = 0.085%	
Lysine	3.85*50/1000=0.19	0.19%	1.09-0.19=0.9%	

2. Complete the shortage from Ca, P, Na by limestone, salt and mono - calcium phosphate (MCP) as follow:

Ingredient	Needed Level	Volume
MCP	1000*0.17/23 = 7.4 kg	7.4 kg
Limestone	1000*0.61/34 = 17.9 kg	17.9 kg
Salt	1000*0.085/39 = 2.18 kg	2.18 kg
Premix	-	50 kg
Feed additives	-	-
Total	-	77.5

3. The remaining amount of feed is 1000-72.8 = 927.2 kg be collected from the sources of protein, Cereals and oil, using the method of substitution and replacement.

Feed specifications

1- Broiler breeder (PS) starter feed: -
$$CP = 19\%$$
 $ME = 2800 \text{ kcal}$ Lysine = 1.01% $Ca = 1\%$ Ava. $P = 0.45\%$ $Na = 0.16-0.23\%$

2- Broiler Starter: -
$$CP = 23\%$$
 $ME = 3000 \text{ kcal}$ Lysine = 1.43% $Ca = 1.05\%$ Ava. $P = 0.5\%$ $Na = 0.16-0.23\%$

3- Broiler Grower: -
$$CP = 20\%$$
 $ME = 3150$ kcal Lysine = 1.24% $Ca = 0.9\%$ Ava. $P = 0.45\%$ $Na = 0.16-0.23\%$

4- Layer Production feed:
$$CP = 15\%$$
 $ME = 2750 \text{ kcal}$ Lysine = 0.82% $Ca = 3.63\%$ Ava. $P = 0.41\%$ $Na = 0.16\%$

• For layer and Breeder flocks you can calculate another amino acids like Threonine, Tryptophan, Methionine+cystine (for meth+cyst. You can use methionine preparation)