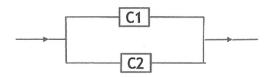
## **Parallel System (Redundant System):**

A system is said to have n units which are reliability wise in parallel when only the failure of all n units in the system results in system failure. Conversely, for a parallel system to succeed at least one of the *n* parallel units in the system needs to succeed, or operate without failure, for the duration on the intended mission

## **Parallel System:**



## **Generalization:**

If we have n-unity working independently and they are connected in parallel. then the reliability of the system is:

$$R_s(t) = 1 - \prod_{i=1}^{n} [1 - R_i(t)]$$

Special case :-

If 
$$R_i$$
 (t) = r(t) for all i = 1,2,....,n

 $R_s$  (t) = 1- [1-r(t)]<sup>n</sup>

Two- units cases

Let  $T_1$  be the time to failure of unit one and  $T_2$  be the time to failure of unit two and if the two units are functioning independently, then the reliability of the system Rs(t) is obtained as:

$$R_{s}(t) = P(T > t)$$

$$= 1 - P(T \le t)$$

$$= 1 - [P(T_{1} \le t \text{ and } T_{2} \le t)]$$

$$= 1 - [P(T_{1} \le t) \cdot P(T_{2} \le t)]$$

$$= 1 - [(1 - R_{1}(t))(1 - R_{2}(t)]$$

$$= 1 - [1 - R_{2}(t) - R_{1}(1) + R_{1}(t) R_{2}(t)]$$

$$= 1 - [1 - R_{2}(t) - R_{1}(t) + R_{1}(t) R_{2}(t)]$$

$$= R_{1}(t) + R_{2}(t) - R_{1}(t) R_{2}(t)$$

Example// Assume two units connected in parallel and have constant failure rates  $\lambda_1$  and  $\lambda_2$  respectively find:

1- reliability of the system Rs(t)

2-MTBF

Solution:

1- 
$$R_s(t) = R_1(t) + R_2(t) - R_1(t) R_2(t)$$
  
=  $e^{-\lambda_1 t} + e^{-\lambda_2 t} - e^{-(\lambda_1 + \lambda_2)t}$ 

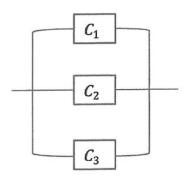
2- 
$$MTBF = \int_{0}^{\infty} R_s(t) dt$$

$$=\frac{1}{\lambda_1}+\frac{1}{\lambda_2}-\frac{1}{\lambda_1+\lambda_2}$$

Example 2 H.W // if Ri(t) = R(t) for all i = 1,2,3

$$\lambda_1 = \lambda_2 = \lambda_3 = \lambda$$

Calculate :-  $R_s(t)$  and MTBF of the following system.



Example// Let a parallel system be composed of n=2 identical components, each with FR  $\lambda=0.01$  and mission time T=10 hours, only one of which is needed for system success. Then, total system reliability, by both calculations, is:

$$\begin{split} R_{i}(10) &= P\{X > 10\} = e^{-10\lambda} = e^{-0.1} = 0.9048; i = 1,2 \\ R(10) &= 1 - \left[1 - R_{1}(10)\right] \left[1 - R_{2}(T)\right] = 1 - \left[1 - R_{i}(10)\right]^{2} \\ &= 1 - \left(1 - 0.9048\right)^{2} = 0.9909 \\ R(T) &= e^{-\lambda_{1}T} + e^{-\lambda_{2}T} - e^{-(\lambda_{1} + \lambda_{2})T} = 2e^{-\lambda_{T}} - e^{-2\lambda_{T}} \\ R(10) &= 2e^{-10\lambda} - e^{-20\lambda} = 2e^{0.1} - e^{-0.2} = 0.9909; \text{ for } T = 10; \end{split}$$

Mean Time to Failure (in hours):

MTTF = 
$$\mu = \frac{1}{\lambda_1} + \frac{1}{\lambda_2} - \frac{1}{\lambda_1 + \lambda_2} = \frac{2}{0.01} - \frac{1}{0.02} = 150$$