

**Ministry of higher Education
& scientific research
Erbil Polytechnic University
Khabat Technical Institute
Department: Food Security &Public Health**



Physiochemical Quality Properties of the Soft White Cheese locally manufactured in Erbil city

Supervisor:

Dr. Rozhgar K. Mohammed

Prepared by

Shawkat Ahmad
Dilan Majed
Kanar Hashm
Taha Rajab
Fenk Ahmad



2022- 2023

Acknowledgment

At the beginning we thank Allah, for giving us this chance and helping us for finishing the research. We also thank and appreciate help of our dear supervisor

Dr. Rozhgar kamal mohammed.

Our thanks to College of Agricultural Engineering Sciences staff to helping and guiding us.

We are grateful to the Food security & public health department staff for providing this grant opportunity of study.

Our deepest thanks are also to our parent's family for their rare kindness and patience throughout the college study year.

Also our special thanks to all friends who provided help to us in order to complete this research.

Abstract

Dairy products are considered the most whole foodstuff that provide human with most of their vital needs. The current study was undertaken to evaluate the microbiological quality and physicochemical properties of the soft white cheese locally produced in different places at Erbil province in Iraq. Four different locations in main area were subjected to this study. The samples were collected aseptically from several cheese workstations. Our finding indicates that, the pH ranged between 5.3 to 6.43 with an average of 5.99, moisture percentage ranged between 45.66 % to 54.75 % with an average of 49.88 .Acidity ranged between 1.4 % to 2.3 % with an average of 1.81 %. The averages of total bacteria count of soft white cheese were detected to be the interval of 4.8×10^{-2} to 7.2×10^{-3} cfu/g. In the all cheese samples the coliform bacteria count was detected to be between 1.6×10^{-2} to 4.1×10^{-2} cfu/g. The yeast and mold count was found to be 2.3×10^{-2} to 5.1×10^{-2} cfu/g. The results found (0) cfu/g of *Staphylococcus aureus* contaminations. The high microbiological content found in the cheese samples, particularly coliforms reflect poor sanitary conditions during processing, a lack of cooling facilities, and the lack of heat treatment to remove undesirable microorganisms and poor health control. Cheeses produced in Erbil are not agreed with the Iraqi Standard.

Chapter one

1. Introduction

Dairy products have been an essential part of the human diet for over 8000 years and are included in some countries' official dietary guidelines. Dairy products have great nutritional factors including carbohydrates, protein, vitamins as well as minerals for example calcium, potassium, and phosphorus. Many dietary recommendations for dairy consumption are based on the importance of dairy products to providing recommended calcium intakes (Johnson, M. E., 2001).

Foodstuffs are subject to spoilage by undesirable microbes throughout harvest, production, storage, and distribution. Dairy products, because of their high nutritional value, particularly their high protein and fat content, provide an ideal development environment for a wide kind of microorganisms (Laslo and György, 2018). Many enteropathogenic species have been found in milk and cheese that has been refrigerated and eaten without being heated. High levels of pathogenic microorganisms in cheese may be caused by post pasteurization contamination, the manufacturing and handling process, equipment, and temperature abuse during transportation, and storage conditions. Food spoilage risks human health and causes huge economic losses. About 15–25% of food products worldwide deteriorate. The kind of spoilage microorganism is primarily determined by the type of dairy product. The microbiological content of a product is correlated to the manufacturing steps. Fungi and spore-forming bacteria are linked to cream cheese and processed cheese. Soft, fresh cheese spoilage is the associated with lactic acid bacteria, psychrotrophs, fungi, coliforms, and their enzymatic degradation (Araújo et al., 2002). While traditional soft white cheese is considered healthy, it could be a good

medium for infectious microbes. The risk of contamination is a problem internationally and not restricted to one area. The Food and Drug Administration (FDA) referred that some raw milk cheeses are a likely cause for health problems. Consumption of cheese contaminated with undesirable microbes was the source for 0.4% of the overall foodborne epidemics in Europe. Because of its high moisture content (55-80%), neutral pH (6-7), and abundance in carbohydrates, proteins, vitamins, and minerals, soft cheese is regarded as a perfect growth medium for many microbes, making it a good environment for microbes which can result in food poisoning and spoilage.

Soft white cheese is a common food all over the world. It is typically consumed within 3-4 weeks of manufacturing in Iraq. In rural areas and remote villages, traditional un-ripened soft cheese is made from unpasteurized milk. Since raw milk contains around 30% of the total microbial count of undesirable microorganisms, this issue means that strict hygienic precautions must be followed in cheese production (Arslan et al., 2011).

Chapter Two

2. Methodology

2.1. Chemicals, Instruments, mediums and sampling

2.1.1. Chemicals

All common laboratory reagent and chemicals were used in the study are obtained from the following companies and their counties origin as shown in table (2.1).

Table (2.1): chemicals and their companies that supplied them:

| NO | Instrument name and model | company | origin |
|----|--|---------|---------|
| 1 | Ethanol | Merck | Germany |
| 2 | Sodium Hydroxide standard (NaOH, 0.1N) | Merck | Germany |
| 3 | Phenolphthalein | Merck | Germany |

2.1.2. Instruments and manufacture

Table (2.2): common instrument and their companies which are used.

| NO | Instrument name and model | company | origin |
|----|---------------------------|---------|---------|
| 1 | Autoclave | GmbH | Germany |
| 2 | pH meter | Binder | Germany |
| 3 | Water bath | WTW | Germany |
| 4 | Sensitive balance | GmbH | Germany |
| 5 | Incubator | Binder | Germany |
| 6 | Oven | GmbH | Germany |
| 7 | Refrigeration | Binder | Germany |

2.1.3. Culture media

The culture media were prepared depending on the recommendation of manufacturer's instruction on the containers, after sterilization by autoclaving at 121°C, pressure 1.2 kg/cm² for 15 minutes.

2.1.4. Mediums and manufacture

Table (2.3): common mediums and their companies which are used.

| NO | Medium | company | origin |
|----|---|---------|-------------|
| 1 | Nutrient agar | Sigma | Switzerland |
| 2 | Peptone water | Sigma | Switzerland |
| 3 | Violet red bile agar(VRB), | Sigma | India |
| 4 | Baird-Parker agar | Merck | Germany |
| 6 | Dichloran Rose Bengal Chloramphenicol (DRBC) | Merck | Germany |

2.2. Sampling plan

Soft white cheese is produced in Erbil province in Iraq by farmers using old traditional methods and as such is expected to be exposed to contamination during production or after processing. Four different locations in major areas at Erbil city were subjected to evaluate the physiochemical and microbiological quality. The samples were delivered aseptically and were placed in an icebox from many cheese workstations. The weight of the sample was 250gm.

2.3. Preparation of samples microbiological examination

- 1- Combine portions from several locations within each Cheese sample unit taken to ensure a representative analytical unit.
- 2- Serial dilutions of the samples were prepared by adding aseptically 10 gm of the represented Cheese samples to 90 ml of the diluents 0.1% sterile peptone water the latter diluents facilitates dispersal of the curd and consequently release microorganism.
- 3- Cheese samples were blended for 1 minute in a filter bag by stomacher, to gain a homogeneous suspension.

1. Enumeration of total bacteria Count

Plates count agar was used for enumerated total bacteria count of total bacteria, plates were incubated at 30⁰C for 72 hours (ISO No. 4833, 2003).

2. Enumeration of total Coliform

VRBA was used for enumerated coliform by pour plate method; plates were incubated at 37⁰C for 24 hours, (ISO No. 4832, 2005).

3. Detection of *Staphylococcus aureus*

Baird-Parker agar commonly used as a screening device for *S.aureus* according to (ISO No. 6888, 2003) spread plate method used for detection and enumeration of the bacterium, the medium is pre-poured and allowed to solidify in the Petri dishes; one ml of the appropriate dilution of the dairy samples were spread evenly over whole surface of the medium using a drigalski spatula to spread properly .Plates were incubated at 37⁰C for 24-48 hours. Count Black colonies with clear zone around, and calculate the number of bacteria in 1.0 g or 1.0 ml of sample.

4. Enumeration of total Yeast and Molds

DRBCA was used for enumerated yeast and mould count. Plates were incubated at 25⁰C for 72 days (ISO No. 6611, 2004).

2.4. Preparation of sample for chemical analysis for cheese samples

- 1- (20) g of grated sample was taken and 12 ml distilled water was added and vigorously shaken for pH measurement. (Marshall, 1992).
- 2- (10) g of grated cheese sample was taken then distilled water at 40⁰C was added to make the final volume of 105 ml and vigorously shaken after that filtered. 25 ml portion of the filtrated was titrated, corresponding 2.5g of sample for estimation of acidity (AOAC 920 .124, 2005).
- 3- (2) g of grated cheese sample was weighed in crucible for estimation of moisture (AOAC 926:08, 1990).

1. Measurement of pH:

pH of dairy samples was measured through electronic digital pH meter (Inolab WTW Series 720). Buffer solution of pH 4 and 7 were used to calibrate the pH meter at 25⁰C.

2. Measurement of Acidity:

Acidity in dairy samples was measured by titration method; phenolphthalein was used as indicator and samples was titrated with standard Sodium Hydroxide Solution 0.1 N. The present of acidity calculated as:

$$\text{Acidity \% (as lactic acid)} = \frac{0.0090 \times \text{Volume of NaOH used} \times 100}{\text{Weight of the sample}}$$

3. Moisture content:

The moisture content in dairy samples was determined by drying samples in oven at $103 \pm 5^{\circ}\text{C}$ for 4 hours. The difference in weight before and after drying gives the results of moisture content. The percentage of moisture was calculated by used:

$$\% \text{ Moisture} = \frac{W_2 - W_3}{W_2 - W_1} \times 100$$

Where:

W_1 =mass in gm of dish, W_2 =mass in gm of dish + sample

W_3 = mass in gm of dish + dried test sample.

Chapter three

Results and discussion

3.1 Results:

The data in table (1) summarize the chemical composition of local white soft cheese. The pH ranged between 5.3 - 6.43 with an average of 5.99. Moisture percentage ranged between 45.66 % - 54.75 % with an average of 49.88 %. Acidity (lactic acid) ranged between 1.4 % - 2.3 % with an average of 1.81 %. The Iraqi standard (1/693:1988) for chemical properties of cheese for pH is 6.4 ± 0.2 , moisture is $\geq 50\%$ as shown in table 1. In our study, the total plate count in the samples of soft cheese was detected to be the interval of $4.8 \times 10^{-2} - 7.2 \times 10^{-3}$ cfu/g. In the all cheese samples examined in this study the coliform bacteria count was detected to be between 1.6×10^{-2} and 4.1×10^{-2} cfu/g. In this study, the yeast and mould count was detected to be at the interval of 5.1×10^{-2} and 2.3×10^{-3} cfu/g. As shown in table 2 and figures 1. The Iraqi standard (2270/5: 2006) for microbial content, the yeast and mould count less than 1×10^{-2} cfu/g, for coliform count less than 1×10^{-3} cfu/g, and no *Staphylococcus aureus*.

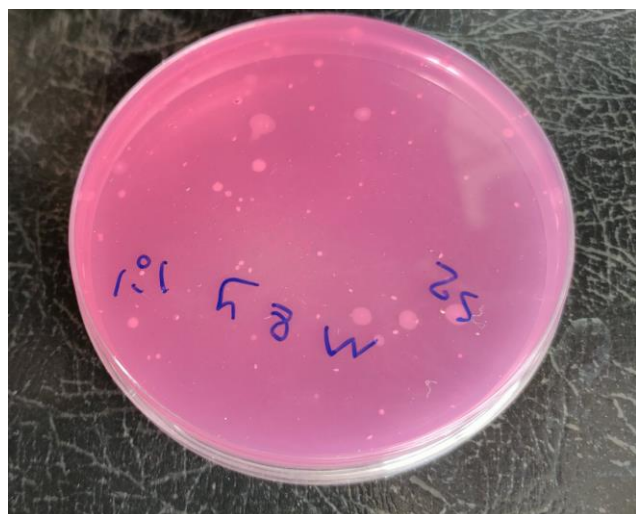
Table (1): The physical and chemical composition of local soft white cheese

| No. | pH Iraqi standard 6.4 ± 0.2 | Acidity | Moisture Iraqi standard $\geq 50\%$ |
|------|---------------------------------------|---------|--|
| 1 | 6 | 1.4 | 45.66 |
| 2 | 6.25 | 1.6 | 48.9 |
| 3 | 5.3 | 1.95 | 50.23 |
| 4 | 6.43 | 2.3 | 54.75 |
| Mean | 5.99 | 1.81 | 49.88 |

Table (2): The microbial content of local soft white cheese

| No. | Total bacteria count cfu/g | Coliforms count cfu/g | <i>Staphylococcus aureus</i> cfu/g | Yeast and Moulds cfu/g |
|-----|----------------------------|-----------------------|------------------------------------|------------------------|
| 1 | 4.8×10^{-2} | 2×10^{-2} | 0 | 5.1×10^{-2} |
| 2 | 6.3×10^{-3} | 1.6×10^{-2} | 0 | 3.7×10^{-2} |
| 3 | 6.6×10^{-2} | 1.8×10^{-2} | 0 | 3.1×10^{-2} |
| 4 | 7.2×10^{-3} | 4.1×10^{-2} | 0 | 2.3×10^{-2} |

Figure 1: a, b and c, medium used for detection microbiological examination



a. DRBCA



b. Total bacteria count



b. VRBA

3.2 Discussion:

Our result display that the average of pH, acidity, moisture were 6.53, 1.50%, 44.08%, respectively. Haddad and Yamani (2017) they reported that the average of pH, acidity, moisture were 6.0, 0.53% and 56.5%, respectively. The high total bacteria count of the soft white cheese samples revealed the general unhygienic circumstances used through production and storage (Tannous, 1991). Coliforms counts were generally high and were in most samples unacceptable. Presence of coliforms in food samples commonly shows direct or indirect fecal contamination of the milk or the product during processing, handling, and distribution, and thus the possibility of having pathogenic bacteria, virus, or protozoa of fecal origin in the food (Tannous, 1991; Haddad and Yamani, 2017). Some spoilage microorganism include fungal spoilage of dairy foods is established by the presence of a wide variety of metabolic by-products, causing off-odors, off-flavors and visible changes in color or texture. Therefore, it can have effects on food safety and quality, nutrition and consumer's acceptance. Yeast and moulds count in soft white cheese are used as a guide of the proper sanitation quality. Moreover, some species constitute a public health hazard due to production of mycotoxin (Verga, L., 2007).

Chapter four

Conclusion and Recommendation

4. Conclusion:

The high microbial content of the soft white cheese samples reflects the poor overall hygiene conditions throughout production and storage of milk and cheese, absence of refrigeration and lack of stages such as heat treatment to reduce microorganisms.

Recommendation:

Measures to control the quality of the raw material, environmental and hygienic circumstances during preparation and serving should be taken. The results obtained in the study established that the hygienic quality of soft white cheese sold in Erbil is little and does not have enough assurance in terms of public health. Measures to control the quality of the raw material, environmental and hygienic conditions throughout preparation and serving would be taken; markets and treating should be sometimes inspected by specialists. In addition to that, pasteurized milk should be used for the manufacturing of local soft white cheese with its preservation inside the brine.

References:

- 1- Johnson, M. E. (2001). Cheese products. FOOD SCIENCE AND TECHNOLOGY-NEW YORK-MARCEL DEKKER-, 345-384.
- 2- Laslo, E., & György, É. (2018). Evaluation of the microbiological quality of some dairy products. Acta Universitatis Sapientiae, Alimentaria, 11, 27-44.
- 3- Araújo, V., Pagliares, V., Queiroz, M., & Freitas-Almeida, A. (2002). Occurrence of Staphylococcus and enteropathogens in soft cheese commercialized in the city of Rio de Janeiro, Brazil. Journal of Applied Microbiology, 92(6), 1172-1177.
- 4- Arslan, S., Eyi, A., & Özdemir, F. (2011). Spoilage potentials and antimicrobial resistance of Pseudomonas spp. isolated from cheeses. Journal of Dairy Science, 94(12), 5851-5856. Egyptian Standards, Soft Cheese, ES:1008/11/2005, Egyptian Organization for Standardization and Quality, Arab Republic of Egypt.
- 5- ISO 4833 (2003). Microbiology of food and animal feeding stuffs -Horizontal method for the enumeration of microorganisms - Colony-count technique at 30 °C.
- 6- ISO 4832 (2005). Microbiology of food and animal feeding stuffs -Horizontal method for the detection and enumeration of coliforms -Colony-count technique.

- 7- ISO 6888-1 (2003). Microbiology of food and animal feeding stuffs - Horizontal method for the enumeration coagulase-positive staphylococci (Staphylococcus aureus and other species) -Part 1:Technique using Baird-Parker agar medium.
- 8- ISO 6611 (2004). Milk and milk products - Enumeration of colony-forming units of yeasts and/or moulds - Colony-count technique at 250C.
- 9- Marshall, R. T. (1993). Standard Methods for the examination of dairy products. 16th ed. American Public Health Association, Washington.
- 10- AOAC. (2005). Acidity of cheese, titrimetric method. in: official methods of Analysis of AOAC International, 18th Edn, AOAC International. Gaithersburg, MD, USA, Official Methods, No. 920.124.
- 11- AOAC. (2005). Hydrogen Peroxide in milk, in: official methods of Analysis of AOAC International, 18th Edn, AOAC International. Gaithersburg, MD, USA, Official Methods, No. 957.08.
- 12- Haddad, M., & Yamani, M. (2017). Microbiological quality of soft white cheese produced traditionally in Jordan. J Food Process Technol, 8(12), 706-712.
- 13- Tannous, R. I. (1991). Miscellaneous white brined cheeses: Feta and related cheeses. Ellis Horwood Ltd. England.
- 14- Verga, L. (2007). Microbiological quality of commercial dairy products. Applied Microbiology. 56:487-494.

