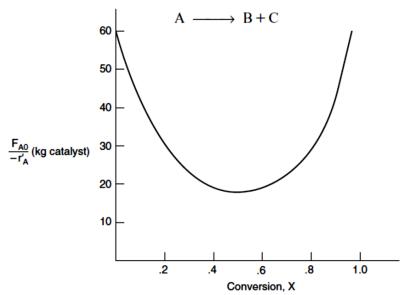
CRDI Q BANK

- **Q**: The curve shown in the Figure below is typical of a reaction carried out isothermally, it is typical of a gas-solid catalytic exothermic reaction carried out adiabatically.
- (a) Assuming that you have a **fluidized CSTR** and a **PBR** containing equal weights of catalyst, how should they be arranged for this adiabatic reaction? Use the smallest amount of catalyst weight to achieve 80% conversion of A.
- (b) What **PBR** weight is necessary to achieve **80%** conversion? Additional information: $F_{A\theta} = 2 \text{ mol/s}$.



Q: The initial reaction rate for the elementary reaction $2A+B\to 4C$

was measured as a function of temperature when the concentration of A was 2M and that of B was 1.5M.

- (a) What is the activation energy?
- (b) What is the frequency factor?

$-r_{A}$ (mol/dm ³ · s):	0.002	0.046	0.72	8.33
<i>T</i> (K):	300	320	340	360

Q: Carbon disulfide is produced in a steady-flow reactor by following reactions,

$$\begin{array}{ccc} CH_4 + 2S & \longrightarrow & CS_2 + 2H_2 \\ H_2 + S & \longrightarrow & H_2S \end{array}$$

Methane is fed to the reactor at a rate of 90 mol/min and vapor sulfur at a rate of 380 mol/min. The fraction of the methane converted in the reactor is 75%, and the hydrogen mole fraction in the product stream is 12%.

Determine:

- a. The production rate of carbon disulfide.
- b. The compositions of the outlet stream.

Q: A 50 mol/s stream consisting of 90% ethane and 10% nitrogen is mixed with a 40 mol/s air stream and fed into a catalytic reactor. The following reactions take place in the reactor:

$$2C_2H_6 + O_2 \longrightarrow 2C_2H_5OH$$

 $2C_2H_5OH + O_2 \longrightarrow 2CH_3CHO + 2H_2O$
 $2CH_3CHO + O_2 \longrightarrow 2CH_3COOH$

The oxygen conversion is 80%, and the concentration of the ethanol in the product stream is three times that of the aldehyde and four times that of the acetic acid. Calculate: (a) The ethane conversion., and (b) the production rate of the ethanol.

Q: The ideal gas-phase decomposition reaction

$$C_2H_6 \ \longrightarrow \ C_2H_4 + H_2$$

is takes place in a batch reactor at constant **P**, and **T**. Initially, 10 mol of ethane (pure) are charged into the reactor. If the final volume of the reactor is 80% larger than the initial volume, calculate; -

(a) the conversion, (b) the reaction extent, and (c) the mole fraction of H_2 at the end of the operation.